



# LAURENTIAN

**ATHLETICS INDUSTRIES LTD**

**EST. 1970**



BLEACHERS,  
GRANDSTANDS AND  
ARENA SEATING

## PERMANENT BLEACHERS

- Designed for any indoor or outdoor space where seating is required
- Permanent 2"sq. aluminum frame with 1½" x 9½" aluminum extruded plank seat and mill-finished footrests
- Available in standard lengths from 7'6" to 21" with 2, 3, 4 or 5 tiers
- 2 and 3 Tier Bleachers available with 9½" Single (SS) or 19" Double Step (DS) footrests
- Highly customizable with bleacher additions



### 5 TIER, 21' DOUBLE STEP PM215DS

- Seats 70
- Also available in 5 Tier Double Step:
  - 15' - seats 50 (PM155DS)
  - 12' - seats 40 (PM125DS)
  - 7'6" - seats 25 (PM765DS)



### 3 TIER, 15' DOUBLE STEP PM153DS

- Seats 30
- Also available in 3 Tier Double Step:
  - 21' - seats 42 (PM213DS)
  - 12' - seats 24 (PM123DS)
  - 7'6" - seats 15 (PM763DS)



### 4 TIER, 21' DOUBLE STEP PM214DS

- Seats 56
- Also available in 4 Tier Double Step:
  - 15' - seats 40 (PM154DS)
  - 12' - seats 36 (PM124DS)
  - 7'6" - seats 20 (PM764DS)



### 3 TIER, 21' SINGLE STEP PM213SS

- Seats 42
- Also available in 3 Tier Single Step:
  - 15' - seats 30 (PM153SS)
  - 12' - seats 24 (PM123SS)
  - 7'6" - seats 15 (PM763SS)



### 2 TIER, 12' SINGLE STEP PM122SS

- Seats 16
- Also available in 2 Tier Single Step:
  - 21' - seats 28 (PM153SS)
  - 15' - seats 20 (PM123SS)
  - 7'6" - seats 10 (PM763SS)

## TIP & ROLL BLEACHERS

- Portable bleachers with a 2"sq. aluminum frame that sits on casters when rolled on it's back
- 1½" x 9½" aluminum extruded plank seat with mill-finished footrests
- Available in standard lengths from 7'6" to 21" with 2, 3, 4 or 5 tiers
- 2 and 3 Tier Bleachers available with 9½" Single (SS) or 19" Double Step (DS) footrests
- Highly customizable with bleacher additions



### 5 TIER, 21' DOUBLE STEP TR215DS

- Seats 70
- Also available in 5 Tier Double Step:
  - 15' - seats 50 (TR155DS)
  - 12' - seats 40 (TR125DS)
  - 7'6" - seats 25 (TR765DS)



### 4 TIER, 12' DOUBLE STEP TR124DS

- Seats 32
- Also available in 4 Tier Double Step:
  - 21' - seats 56 (PM154DS)
  - 15' - seats 40 (PM124DS)
  - 7'6" - seats 20 (PM764DS)



### 3 TIER, 15' DOUBLE STEP TR153DS

- Seats 30
- Also available in 3 Tier Double Step:
  - 21' - seats 42 (TR213DS)
  - 12' - seats 24 (TR123DS)
  - 7'6" - seats 15 (TR763DS)



### 3 TIER, 7'6" SINGLE STEP TR763SS

- Seats 15
- Also available in 3 Tier Single Step:
  - 21' - seats 42 (TR213SS)
  - 15' - seats 30 (TR153SS)
  - 12' - seats 24 (TR123SS)



### 2 TIER, 7'6" SINGLE STEP TR762SS

- Seats 10
- Also available in 2 Tier Single Step:
  - 21' - seats 28 (TR212SS)
  - 15' - seats 20 (TR152SS)
  - 12' - seats 16 (TR122SS)



### CUSTOM ELEVATED 10 TIER, 180' GRANDSTAND

- Grandstands are permanent, outdoor, elevated double step bleachers custom designed for stadiums, tracks or fields
- This Grandstand in Chatham-Kent features the following custom specifications:
  - 10 tiers
  - 48" Elevation
  - Seats 1500
  - Pressbox
  - Closed Deck Risers with custom green paint
  - Chain-Link Fence
  - Accessibility Ramp
  - Steps
  - Center Steps
  - Center Rails



### CUSTOM ELEVATED 8 TIER, 70' GRANDSTAND

- This custom Grandstand in Mississauga features the following specifications:
  - 8 tiers
  - 40" Elevation
  - Seats 380
  - Steps
  - 360° Chain-Link Fence



### CUSTOM ELEVATED 5 TIER, 71' ARENA SEATING

- Arena seating units are highly-customizable, double step bleachers for indoor areas like rinks and exhibition spaces
- This Arena Seating Unit in Coquitlam, BC features the following custom specifications:
  - 5 tiers
  - 24" Elevation
  - Seats 200
  - Closed Deck Risers
  - Steps
  - Center Steps
  - Accessibility Ramp
  - Fence Guard Rails with yellow custom paint
  - Center Rails with yellow custom paint



### CUSTOM 4 TIER, 12' BACK-TO-BACK SPECTATOR SEATING

- Back-to-back seating for viewing side-by-side games
- 2"sq. steel frame with permanent installation
- Seats 56 people on 4 tiers or up to 32 on one side





### SLEEPERS

- Plastic Lumber planks
- For use with permanent bleachers
- Distributes the bleacher's weight to reduce ground damage



### CENTER RAIL

- Aluminum tubing bolted to steps
- Acts as a banister
- For bleachers with center steps

### PERMANENT BLEACHER CODES:

PM215DS	5 tier - 21' - Double Step (seats 70)
PM155DS	5 tier - 15' - Double Step (seats 50)
PM125DS	5 tier - 12' - Double Step (seats 40)
PM765DS	5 tier - 7'6" - Double Step (seats 25)
PM214DS	4 tier - 21' - Double Step (seats 56)
PM154DS	4 tier - 15' - Double Step (seats 40)
PM124DS	4 tier - 12' - Double Step (seats 32)
PM764DS	4 tier - 7'6" - Double Step (seats 20)
PM213DS	3 tier - 21' - Double Step (seats 42)
PM153DS	3 tier - 15' - Double Step (seats 30)
PM123DS	3 tier - 12' - Double Step (seats 24)
PM763DS	3 tier - 7'6" - Double Step (seats 15)
PM213SS	3 tier - 21' - Single Step (seats 42)
PM153SS	3 tier - 15' - Single Step (seats 30)
PM123SS	3 tier - 12' - Single Step (seats 24)
PM763SS	3 tier - 7'6" - Single Step (seats 15)



### SPINDLE GUARD RAIL

- Aluminum spindle rails for back and sides
- Helps prevent accidents
- Recommended for higher tiers



### FENCE GUARD RAIL

- Chain-link fence for back and sides
- Helps prevent accidents
- Recommended for higher tiers



### CLOSED DECK RISERS

- Aluminum slats for the gaps between steps and tiers
- Prevents accidents in the gap between tiers



### SAFETY BAR

- Galva-Flow steel bars
- Prevents accidents in the gap between tiers
- 10cm space between bars

PM212DS	2 tier - 21' - Double Step (seats 28)
PM152DS	2 tier - 15' - Double Step (seats 20)
PM122DS	2 tier - 12' - Double Step (seats 16)
PM762DS	2 tier - 7'6" - Double Step (seats 10)
PM212SS	2 tier - 21' - Single Step (seats 28)
PM152SS	2 tier - 15' - Single Step (seats 20)
PM122SS	2 tier - 12' - Single Step (seats 16)
PM762SS	2 tier - 7'6" - Single Step (seats 10)



### STEPS

- 1½ x 9½" x 48" Aluminum planks with mill finish
- For elevated Bleachers
- Safety rails on sides



### ACCESS RAMP

- Aluminum ramp for wheelchair or cart access
- For elevated bleachers
- Available in custom sizes

### TIP & ROLL BLEACHER CODES:

TR215DS	5 tier - 21' - Double Step (seats 70)
TR155DS	5 tier - 15' - Double Step (seats 50)
TR125DS	5 tier - 12' - Double Step (seats 40)
TR765DS	5 tier - 7'6" - Double Step (seats 25)
TR214DS	4 tier - 21' - Double Step (seats 56)
TR154DS	4 tier - 15' - Double Step (seats 40)
TR124DS	4 tier - 12' - Double Step (seats 32)
TR764DS	4 tier - 7'6" - Double Step (seats 20)
TR213DS	3 tier - 21' - Double Step (seats 42)
TR153DS	3 tier - 15' - Double Step (seats 30)
TR123DS	3 tier - 12' - Double Step (seats 24)
TR763DS	3 tier - 7'6" - Double Step (seats 15)
TR213SS	3 tier - 21' - Single Step (seats 42)
TR153SS	3 tier - 15' - Single Step (seats 30)
TR123SS	3 tier - 12' - Single Step (seats 24)
TR763SS	3 tier - 7'6" - Single Step (seats 15)



### BACK REST

- Anodized Aluminum plank
- Fastened to top tier
- Available for any bleacher length



### CANOPY

- 2"sq. steel or aluminum frame
- Shaded Lexan canopy top over bleachers
- Provides shade and weather protection



### PRESSBOX

- Steel frame with Aluminum walls and glass windows
- Designed for announcers or cameras
- Available in custom dimensions
- Available with custom additions such as doors, roof hatches, ladders, crows nests and guard rails

TR212DS	2 tier - 21' - Double Step (seats 28)
TR152DS	2 tier - 15' - Double Step (seats 20)
TR122DS	2 tier - 12' - Double Step (seats 16)
TR762DS	2 tier - 7'6" - Double Step (seats 10)
TR212SS	2 tier - 21' - Single Step (seats 28)
TR152SS	2 tier - 15' - Single Step (seats 20)
TR122SS	2 tier - 12' - Single Step (seats 16)
TR762SS	2 tier - 7'6" - Single Step (seats 10)

### CUSTOM BLEACHER ADDITIONS:

- Access Ramp
- Canopy
- Closed Deck Risers
- Pressbox
- Sleepers
- Steps
- Back Rest
- Center Rail
- Fence Guard Rail
- Spindle Guard Rail

DEDICATED TO CUSTOMER SERVICE SINCE 1970

# LAURENTIAN ATHLETICS

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